



Jeep Wrangler (JL) 2024–2025 Jeep Gladiator (JT) 2024–2025 Lower Dash Speaker Grille Kit

KIT FEATURES

- Driver and passenger specific lower dash grilles
- Cut templates and hardware
- ABS injection molded, silver painted surround
- Metal stamped grille insert
- Use with OE or pair with JP-1014 speaker pods
- 1 Year warranty from defects

KIT COMPONENTS

• A) Template (left & right) • B) Cut-in grilles (left & right) • C) Backing plates (left & right) • D) Installation hardware









TABLE OF CONTENTS

Dash Disassembly	
Driver Side Disassembly	4
Passenger Side Disassembly	5
Cutting Instructions	
Driver Side Cutting	6-8
Passenger Side Cutting	9-11

Visit <u>MetraOnline.com</u> for more detailed information about the product and up-to-date vehicle specific applications

TOOLS REQUIRED

- Panel removal tool 1/4" Drill bit
- Phillips screwdriver
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 - Utility knife
 Oscillating c
- 7mm & 8mm socket2.5mm Allen key
- Oscillating saw or other cutting device

Attention! Let the vehicle sit with the key out of the ignition for a few minutes before removing the factory radio. When testing the aftermarket equipment, ensure that all factory equipment is connected before cycling the key to ignition.

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DASH DISASSEMBLY

- **1.** Remove (4) Phillips screws from the tray above the radio. (Figure A)
- 2. Remove top trim piece with the panel tool. Disconnect harness if present. (Figure B)
- **3.** With the tray removed, remove the (2) exposed Phillips screws. (Figure C)
- With the top trim removed, remove the (2) Phillips screws at the base of the passenger A-pillar. (Figure D)



Figure A: Remove (4) Phillips screws from the tray above the radio.



Figure B: Remove the top trim piece with the panel tool.



Figure C: With the tray removed, remove the (2) exposed Phillips screws.



Figure D: With the top trim removed, remove the (2) Phillips screws at the base of the passenger A-pillar.

NOTE: The Dash Disassembly photos are

highlighted in yellow. Locations of screws to be removed are approximate.



DASH DISASSEMBLY CONT

- Remove the cover on the inside of the passenger grab handle and remove the (3) Phillips screws behind the handle. (Figure E)
- Using a panel tool, pry the trim panel from the start button to the AC controls and over to the passenger handle. (Figure F) Unplug the START button and AC controls.
- Remove the (1) Phillips screw and (2) 8mm bolts on the remaining handle assembly. (Figure G)





- 8. Remove the (5) Phillips screws along the top of the radio screen and over the instrument cluster. (Figure H)
- **9.** Using a panel tool, pry the clips holding the radio in place. Unplug the (2) harnesses from the radio.



Figure H: Remove the (5) Phillips screws along the top of the radio screen and over the instrument cluster.

Continue to Driver Side Disassembly



Figure G : Remove the trim panel , then the (1) Phillips screw and (2) 8 mm bolts

NOTE: The Dash Disassembly photos are highlighted in yellow. Locations of screws to be removed are approximate.

DRIVER SIDE DISASSEMBLY

- **1.** Remove the lower dash below the steering column. (Figure H)
- 2. Using a panel tool, remove the end cap. (Figure I)
- **3.** Remove the (8) screws from the panel. (Figure J)
- 4. Remove the trim from the top of the steering column to expose (2) screws to the right of the headlight switch. (Figure K)
- **5.** Remove (1) screw that is behind the headlight panel.
- **6.** The upper headlight switch panel will separate from the lower grille assembly.
- 7. Remove the lower panel and put aside to prep for cutting.

Continue to Passenger Side Disassembly

NOTE: The Dash Disassembly photos are shown with corresponding **Step Numbers** in yellow, and circled. Locations of screws to be removed are approximate.



Figure H

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Figure I





PASSENGER SIDE DISASSEMBLY

- **1.** Remove the side panel. (Figure L)
- Open the glove box. Disconnect the glove box damper. Push up on the glove box, stop and then rotate the glove box downward and remove. (Figure M)
- Remove (2) screws below the glove box and (4) screws under the side panel. (Figure N)
- **4.** With all screws removed, pull on the panel to release the clips.
- **5.** Remove the panel and put aside to prep for cutting.

Continue to Cutting







Figure M



TIP: Now would be an excellent time to install a pair of **JP-1014** 6.5" speaker pods. For more information scan the QR Code below.



NOTE: The Dash Disassembly photos are shown with corresponding Step Numbers in yellow, and circled. Locations of screws to be removed are approximate.

Figure N: Remove (2) screws below the glove box and (4) screws under the side panel.

5

DRIVER SIDE CUTTING

1. Line up the template on the dash panel. (Figures A1 & A2)

The template has a foot that will line up into a clip point on the right. (Figure A2)

Use the included clip (Figure A3) to line up to the clip point on the left side of the panel and push the clip to the template till it clicks into position. (Figures A4 & A5)

 Using the included screws, screw the template to the dash panel. (Figures B1 & B2)



Figure A1: Dash Panel

Figure A2: Line up the template on the dash panel. The template has a foot that will line up into a clip point on the right.





Figure A3: Clip



Figure A4:



Figure A5: Use the included clip to line up to the clip point on the left side of the panel

Figure B1: Push the clip to the template till it clicks into position.



Figure B2





DRIVER SIDE CUTTING CONT.

- Using a cutting tool, follow the channel in the template and cut the dash panel. (Figures C, D, & E)
- Using a 1/4" drill bit, drill the (4) locations in the template for the backing plate and drill the (2) locations in the template for the locating pins. (Figures F & G)
- Remove the template and clean up the opening by removing any excess with a utility knife. (Figure H)



Figure C: Using a cutting tool, follow the channel in the template and cut the dash panel.



Figure D



Figure E



Figure F



Figure G: Detail



Figure H

NOTE: The Dash Disassembly photos are shown

with corresponding Step Numbers in yellow, and circled. Locations of screws to be removed are approximate.

DRIVER SIDE CUTTING CONT.

Note: when making larger holes for the backing plate, we recommend using a step bit. Be sure to check with each step to see if the plate will pass through the dash panel. (Figure G)

- **6.** Push the (4) screw posts of the backing plate through the dash panel. (Figure H)
- Place the front grille into the dash panel, pushing the locating pins through the backside of the dash panel. Using the locating pins, place the backing plate into place. (Figure I)

Use the (4) 2.5mm Allen head screws to tighten the grille to the dash panel. (Figures J & K)



Figure G















Figure K



PASSENGER SIDE CUTTING

1. Line up the template on the dash panel. (Figure A)

The template will line up on the glove box opening on the left. (Figure B)

Use the included clip (Figure C) to line up to the clip point on the right side of the panel and push the clip to the template till it clicks into position.

- 2. Using the included screws, (Figure D1) screw the template to the dash panel. (Figure D2)
- Using a cutting tool, follow the channel in the template and cut the dash panel. (Figure E)

NOTE: The Dash Disassembly photos are shown with corresponding **Step Numbers** in yellow, and circled. Locations of screws to be removed are approximate.



Figure A





Figure B



Figure E



Figure C

PASSENGER SIDE CUTTING CONT.

- **4.** Using a 1/4" drill bit, drill the (4) locations in the template for the backing plate, (Figure G) then drill the (2) locations in the template for the locating pins. (Figure H)
- Remove the template and clean up the opening by removing any excess with a utility knife. (Figure I)

Note: when making larger holes for the backing plate, we recommend using a step bit. Be sure to check with each step to see if the plate will pass through the dash panel. (Figure J)

6. Push the (4) screw posts of the backing plate through the dash panel. (Figure K)



Figure G



Figure H









PASSENGER SIDE CUTTING CONT.

7. Place the front grille into the dash panel, pushing the locating pins through the backside of the dash panel.

Using the locating pins, place the backing plate into place. (Figure L)

Use the (4) 2.5mm Allen head screws to tighten the grille to the dash panel. (Figure M)

 The photos below show the finished product, installed. Driver Side (Figure N) and Passenger Side (Figure 0).







Figure N: Driver Side (Left)



Figure O: Passenger Side (Right)

Final Step: Reassemble the Dash in Reverse Order of Disassembly.

11









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